

SB505

STEAM BOILER TREATMENT

Form: Liquid **Color:** Clear **Odor:** Mild

- Controls lime, scale, rust and mineral deposits.
- Does not contain any oxygen scavengers or steam line treatments.
- Provides superior protection in systems that use hard water.

SB505 is a carbonate-based formulation containing a proven scale inhibitor that works extremely well at high calcium and magnesium ion concentrations. **SB505** is especially well suited for use with hard water make-up, in low pressure heating systems and in industrial steam systems that operate at higher steam pressures. When you're looking for a boiler system maintainer, remember to call in the pro - **SB505**.

CONTROL PARAMETERS:

SB505 treatment dosages should be controlled using a test kit which indicates phenol(P) alkalinity levels.

Penol(P) alkalinity levels should be maintained between 500 PPM & 700 PPM.

This treatment program must be accompanied by a regular blowdown schedule to maintain suggested chloride(CL) or conductivity levels.

DIRECTIONS: The dosage of **SB505** will depend on the percent of condensate returned, makeup water characteristics and initial cleanliness of heat transfer surfaces. The treatment program must be accompanied by regular blow down to remove sludge and suspended solids from the boiler. **SB505** may be fed on a 'one shot' basis or with an automated continuous system. Gradual and continuous feeding is recommended for industrial process and other large boilers. **SB505** may be mixed with other boiler treatment chemicals, especially a steam line treatment and oxygen scavenger where needed and diluted with water for convenient feeding. If the boiler water system has not been previously treated, add a starting dosage of twice the amount recommended for weekly dosages for the first four weeks.

For weekly maintenance: Add 1/2 gallon (2 quarts) of **SB505** per week for each 25 horsepower of boiler capacity, or 1 gallon for every 125 gallons of boiler water capacity. This use rate may vary due to feed water hardness and differences in a boiler's related horsepower versus the boilers operational horsepower.

Blow down: Open the blow down valve until the level drop in the sight glass is reached, recommended starting point is 2 inches twice a week. Blow down schedules will vary depending upon water hardness and permissible cycles of concentration.

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